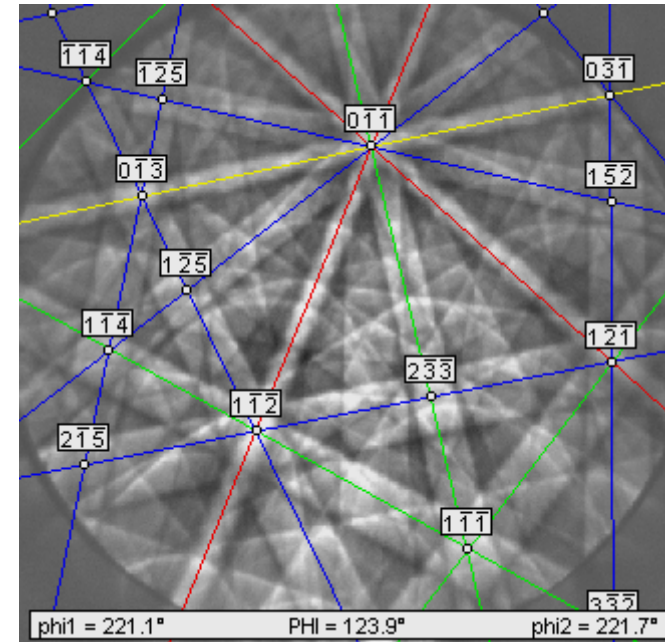
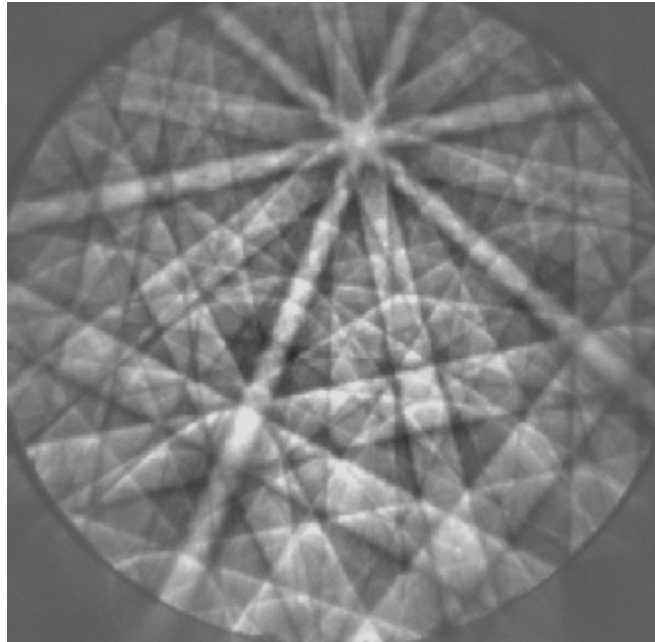


# EBSD analysis

1 point de mesure :

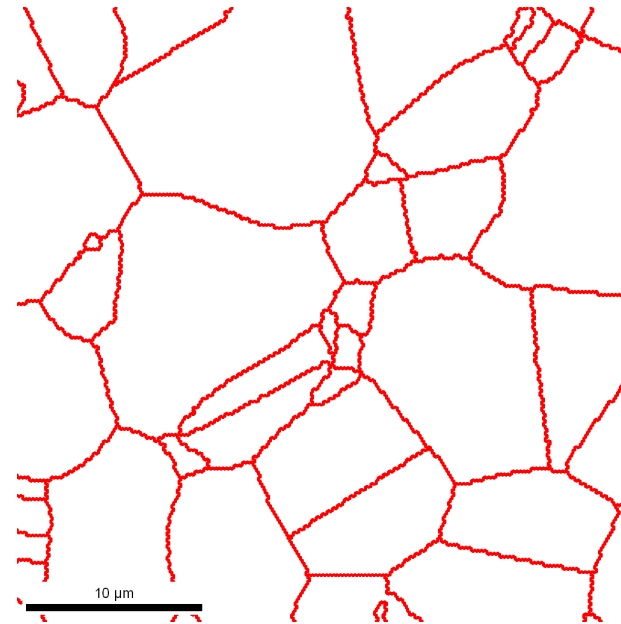
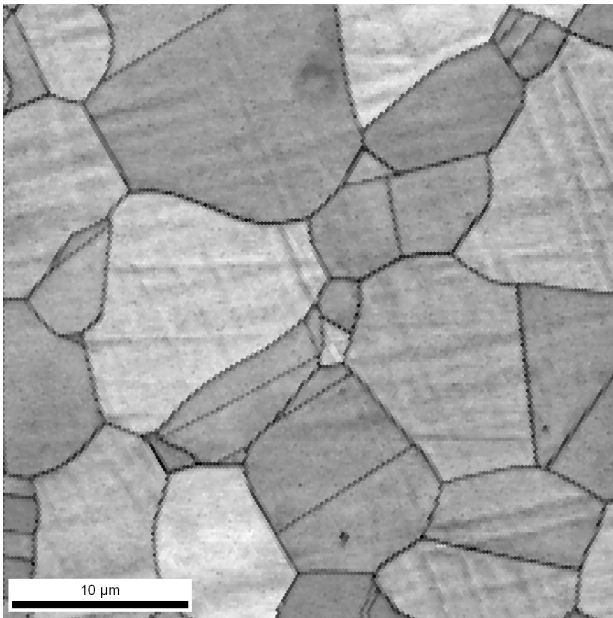


orientation

position

Show	phi1	PHI	phi2	IQ	CI	fit	x	y	phase
<input type="checkbox"/> 804	80.6	58.7	18.7	55.2	0.486	1.000	-10.00	-45.73	fcc_generic

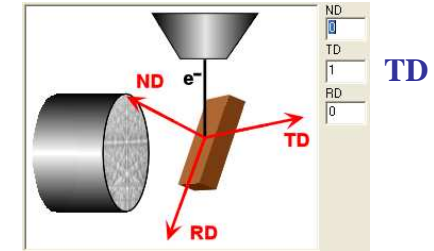
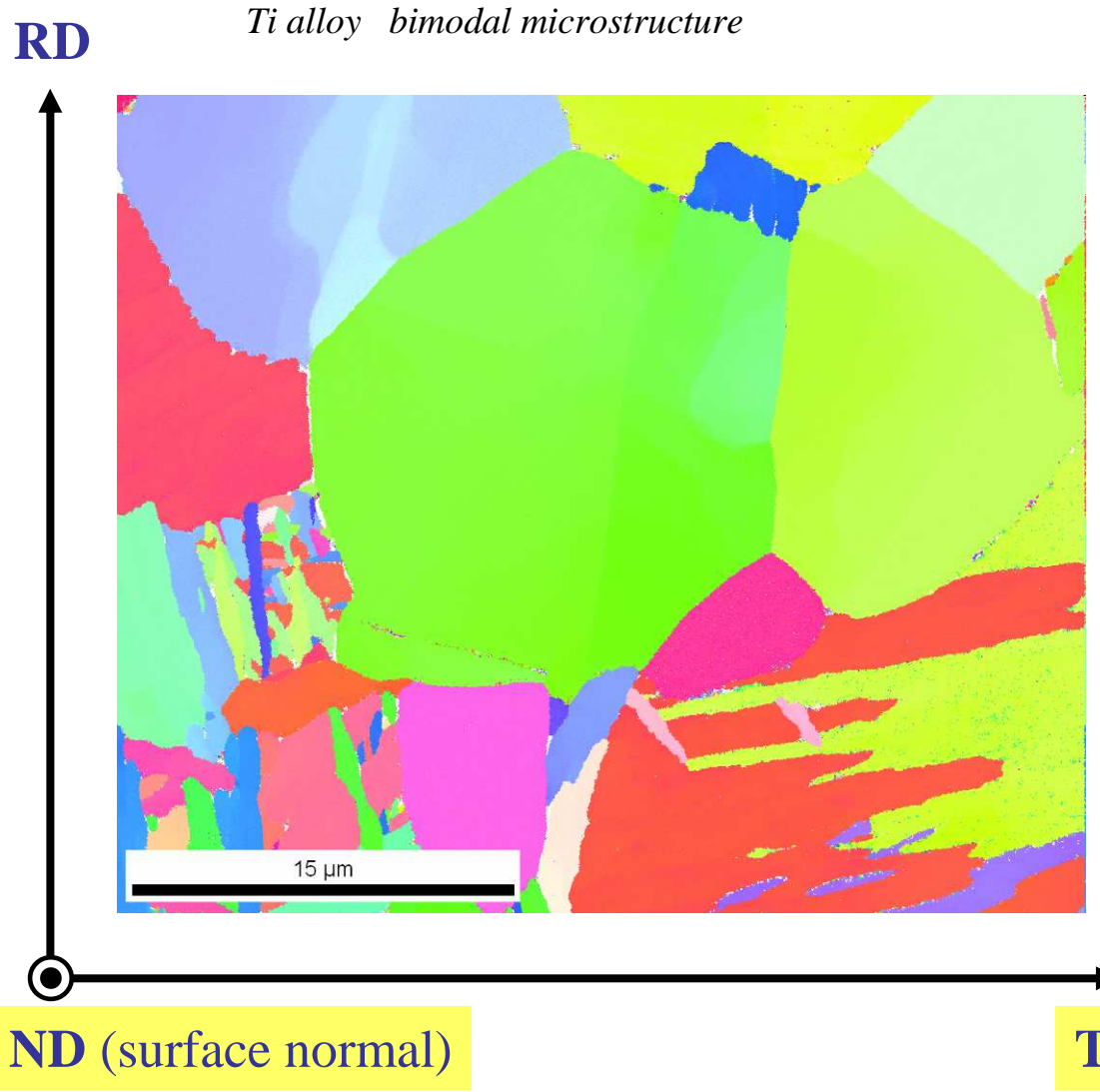
## Grains boundary



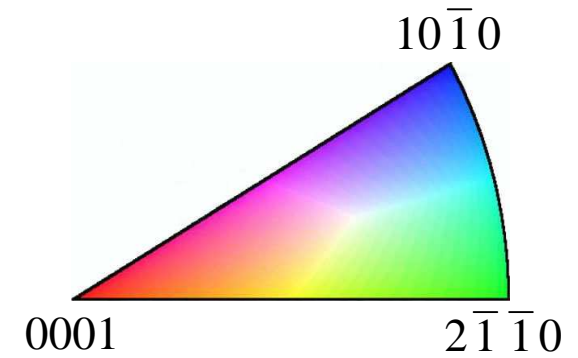
*Stainless steel ferrite - austenite*

" basic mapping "

Orientation



Mapping along  
TD direction

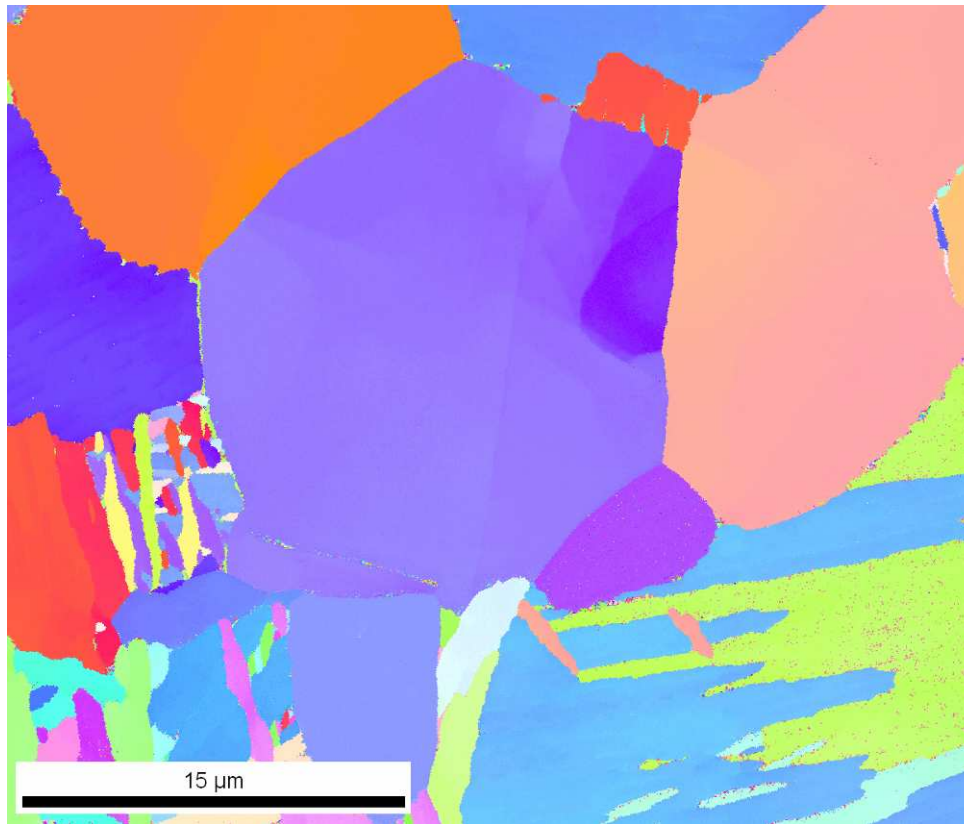


" basic mapping "

Orientation

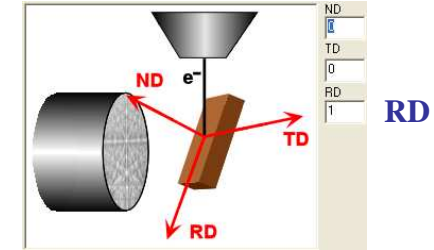
RD

*Ti alloy bimodal microstructure*

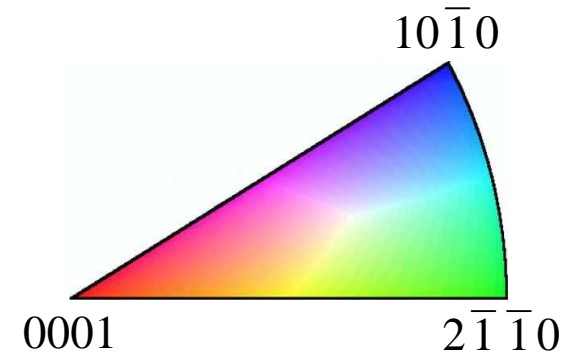


ND (surface normal)

TD

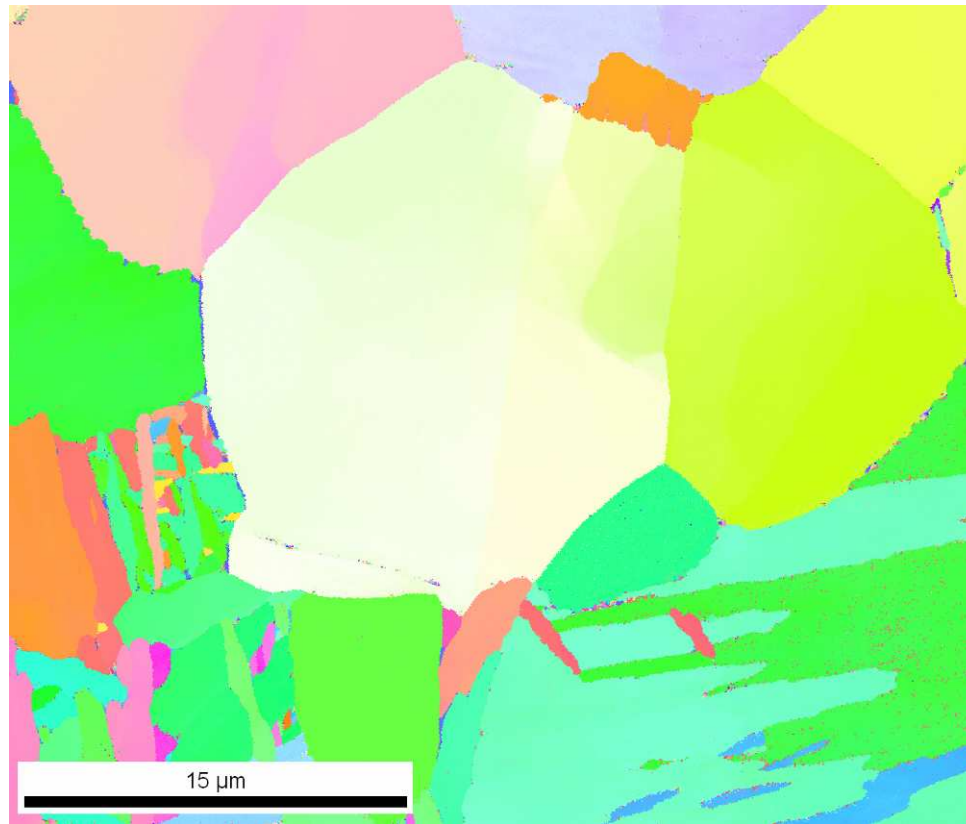


Mapping along  
RD direction



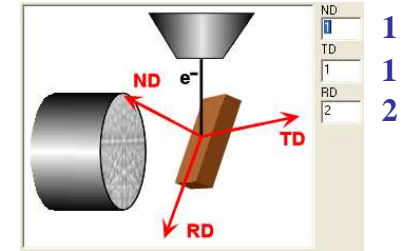
RD

*Ti alloy bimodal microstructure*



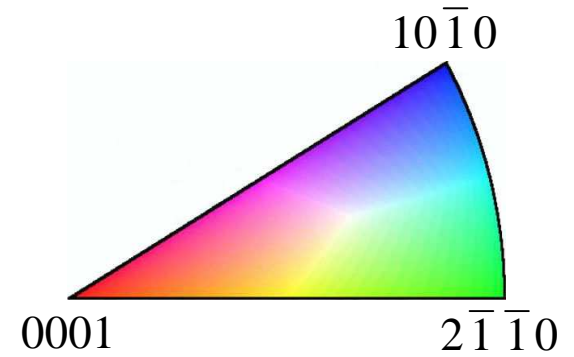
ND (surface normal)

TD



Mapping along the direction:

[ 1 ND - 1 TD - 2 RD ]

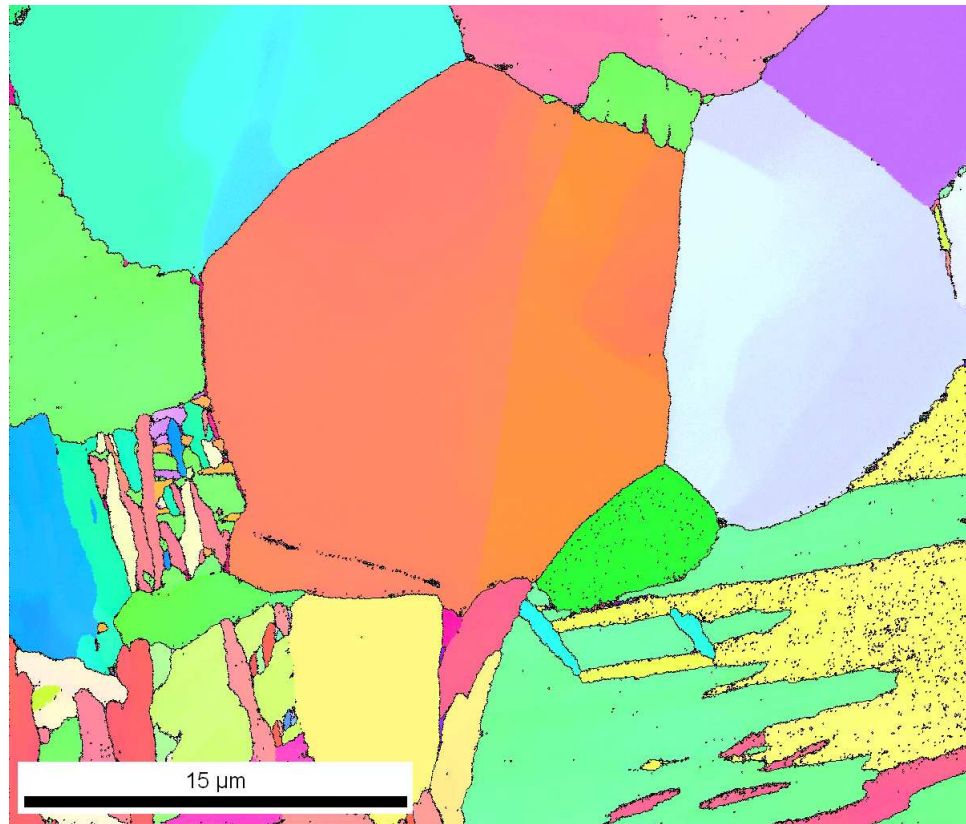


" basic mapping "

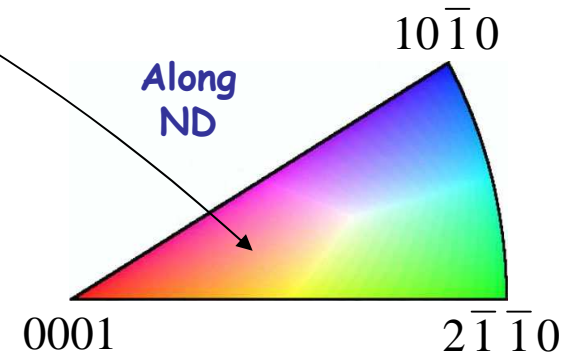
Orientation

RD

*Ti alloy bimodal microstructure*



Misorientation boundary:  
Data obtained from a comparison between pixels  
 $15^\circ - 180^\circ$



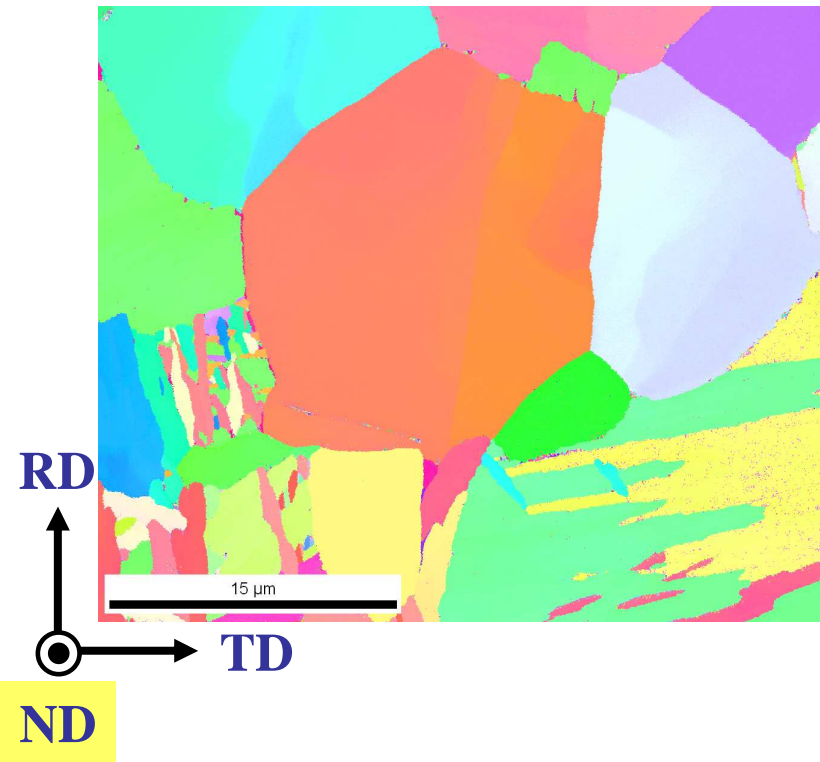
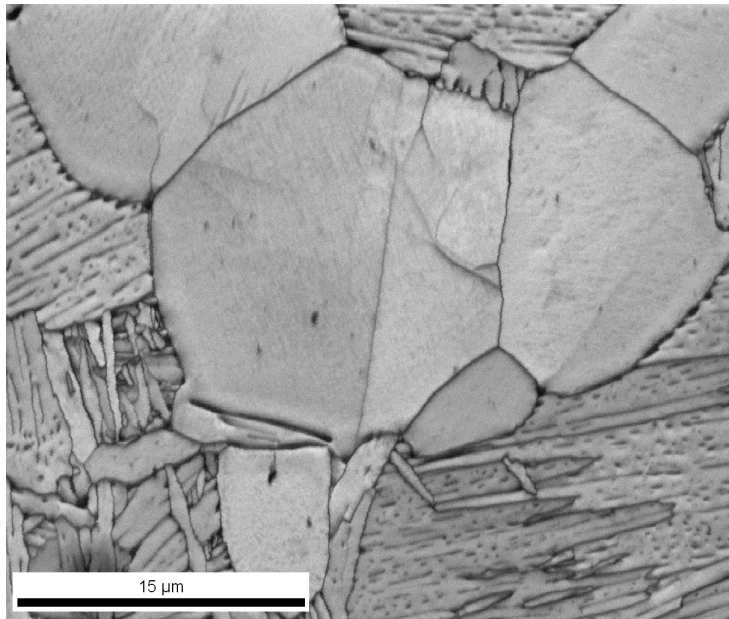
ND (surface normal)

TD

" basic mapping "

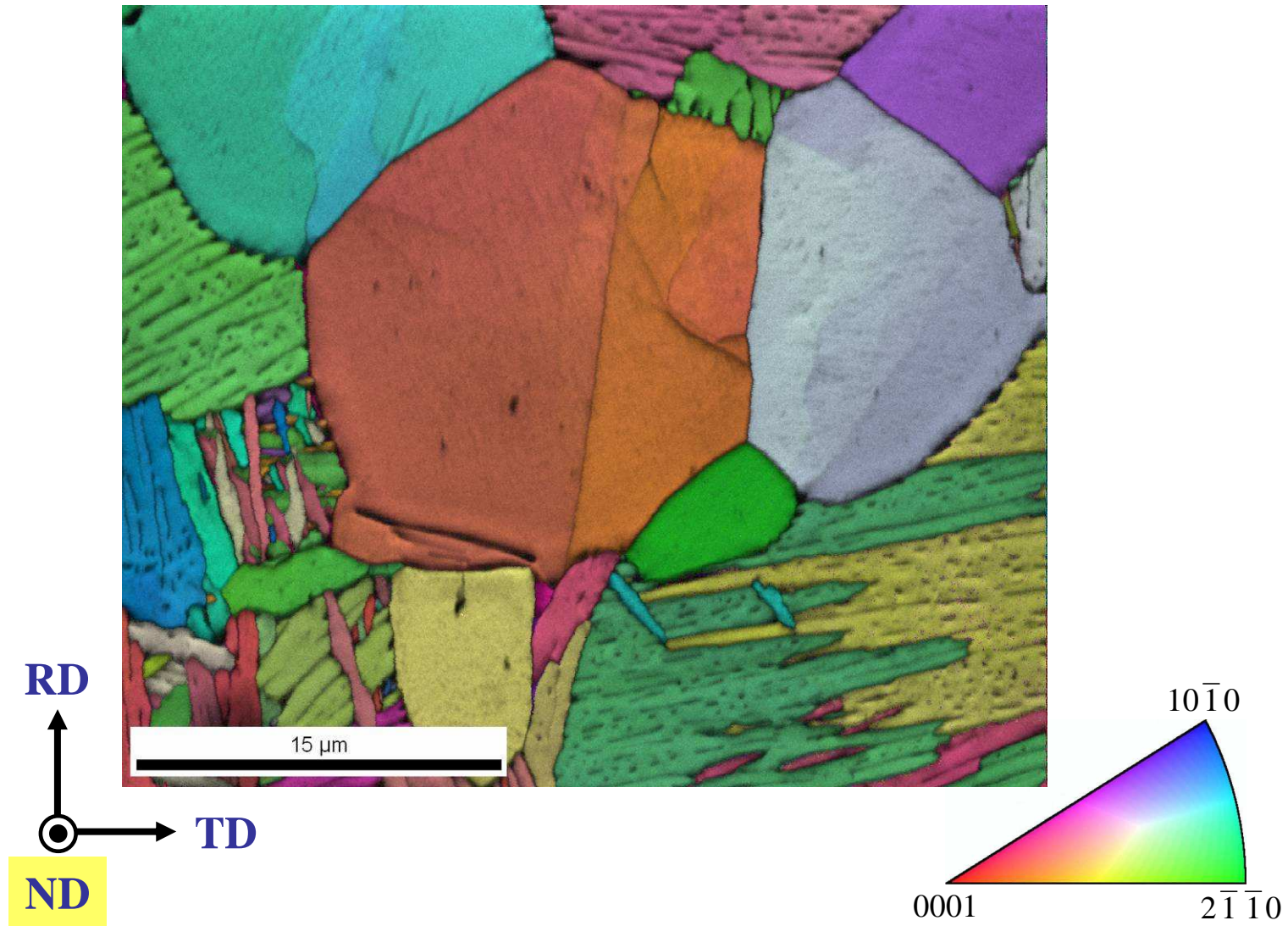
Orientation

*Ti alloy bimodal microstructure*



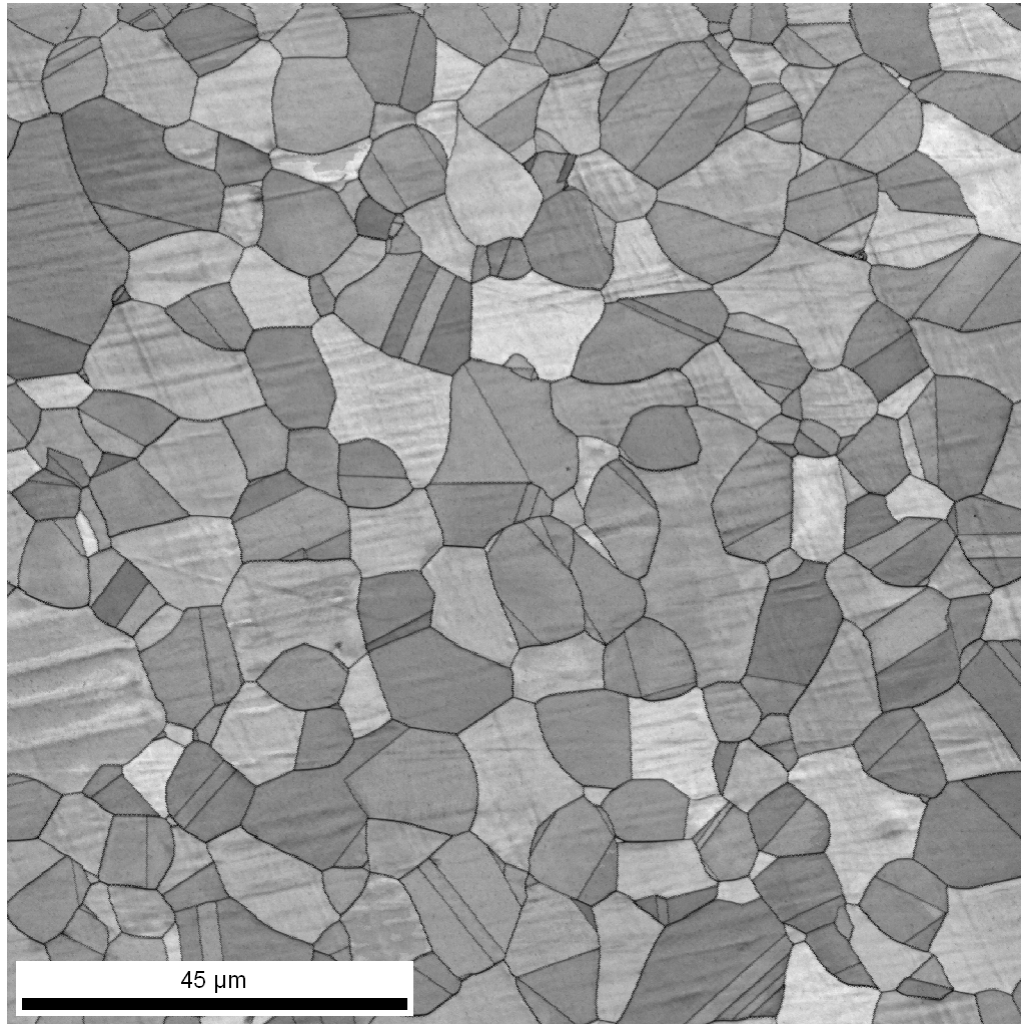
mixture of information

*Ti alloy bimodal microstructure*





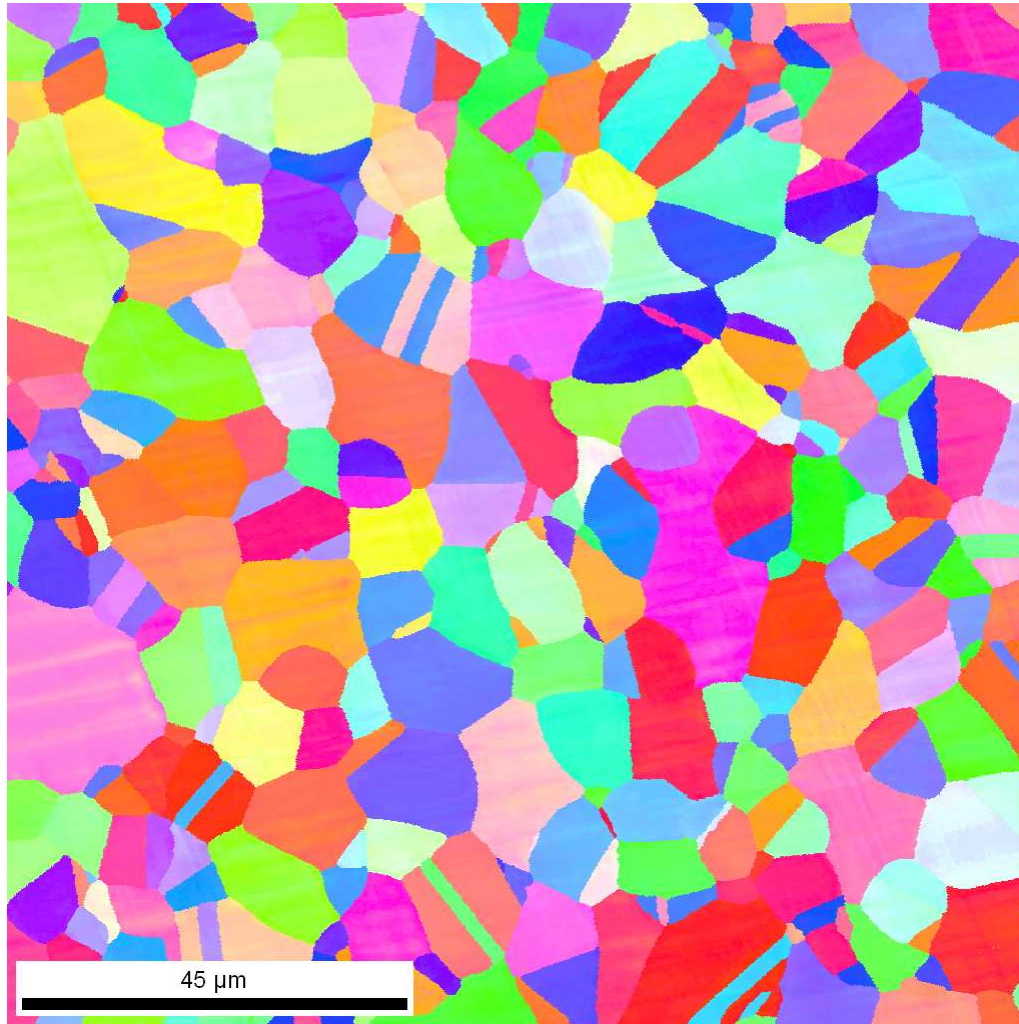
*Duplex stainless steel*



**Microstructure**  
**Grain boundary visualisation**

*120 µm x 120 µm – pas de 0,2 µm – 0,5 nA*

*Duplex stainless steel*

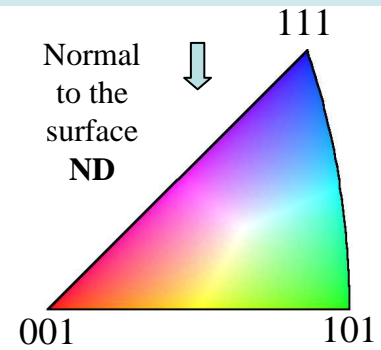


*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*

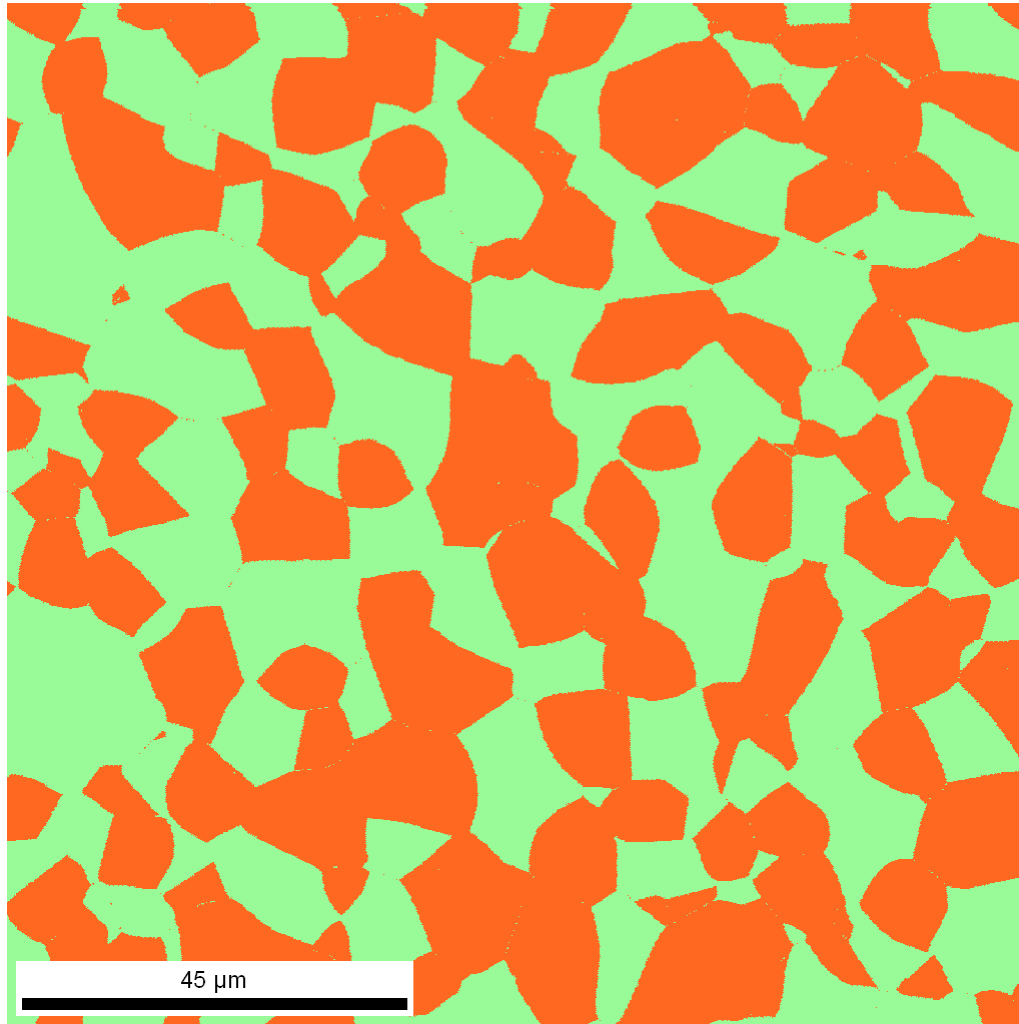
**Microstructure  
Grain boundary visualisation**



**Orientation**



*Duplex stainless steel*

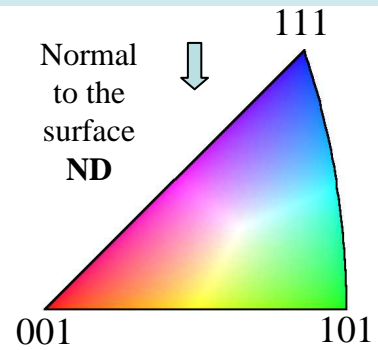


*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*



**Microstructure  
Grain boundary visualisation**



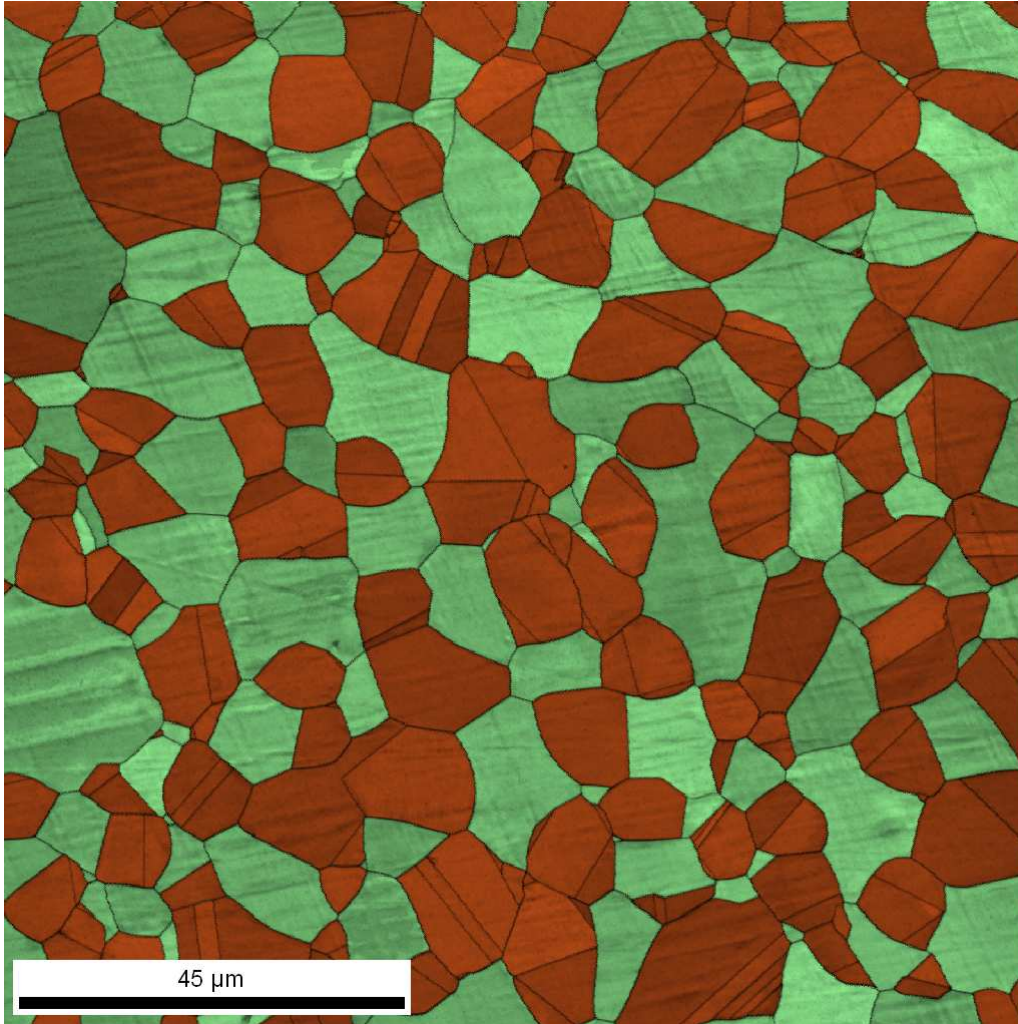
**Orientation**



**Phases**

-  austénite
-  ferrite

*Duplex stainless steel*

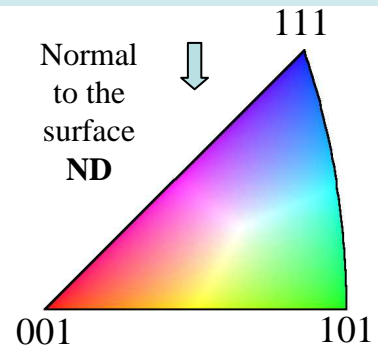


*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*



**Microstructure  
Grain boundary visualisation**



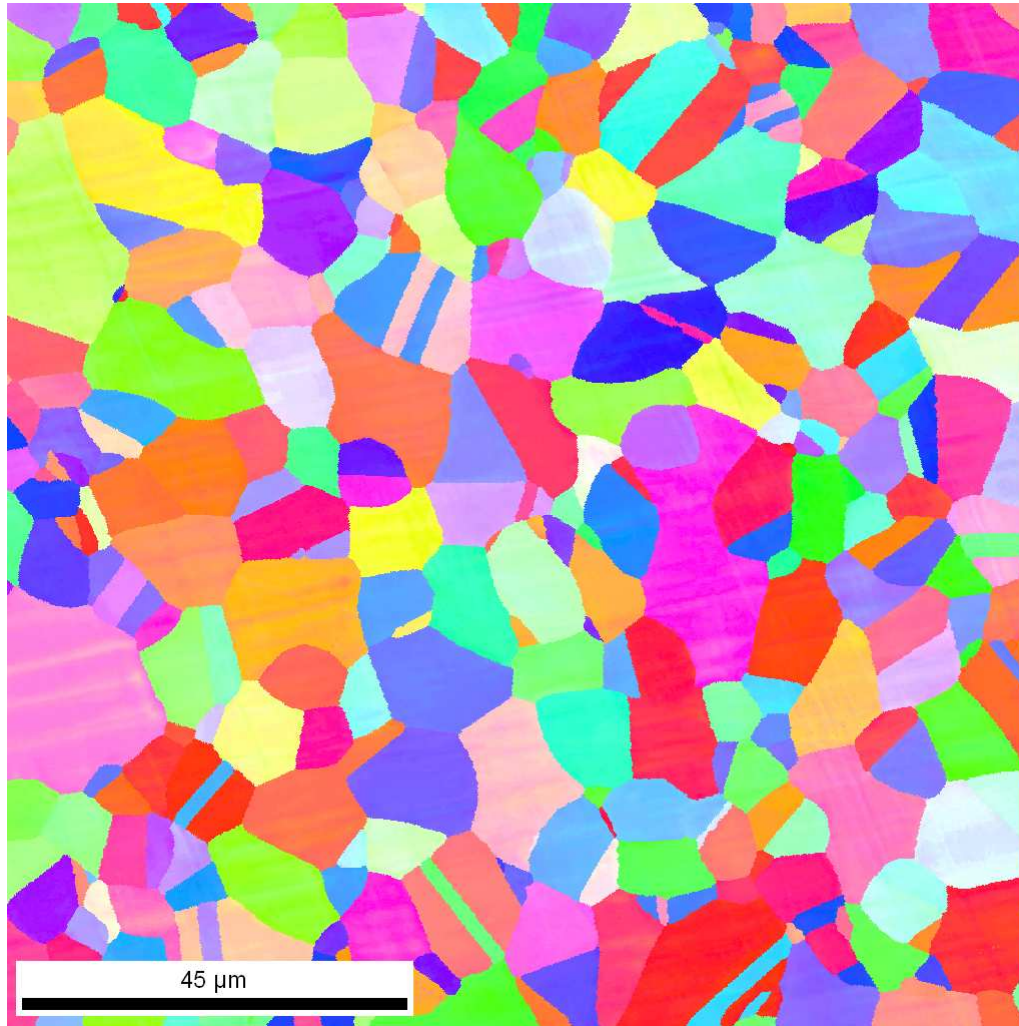
**Orientation**



**Phases**

-  austénite
-  ferrite

*Duplex stainless steel*

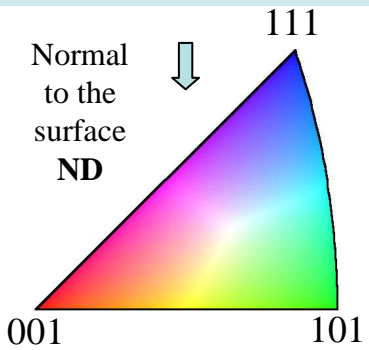


*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*



**Microstructure  
Grain boundary visualisation**



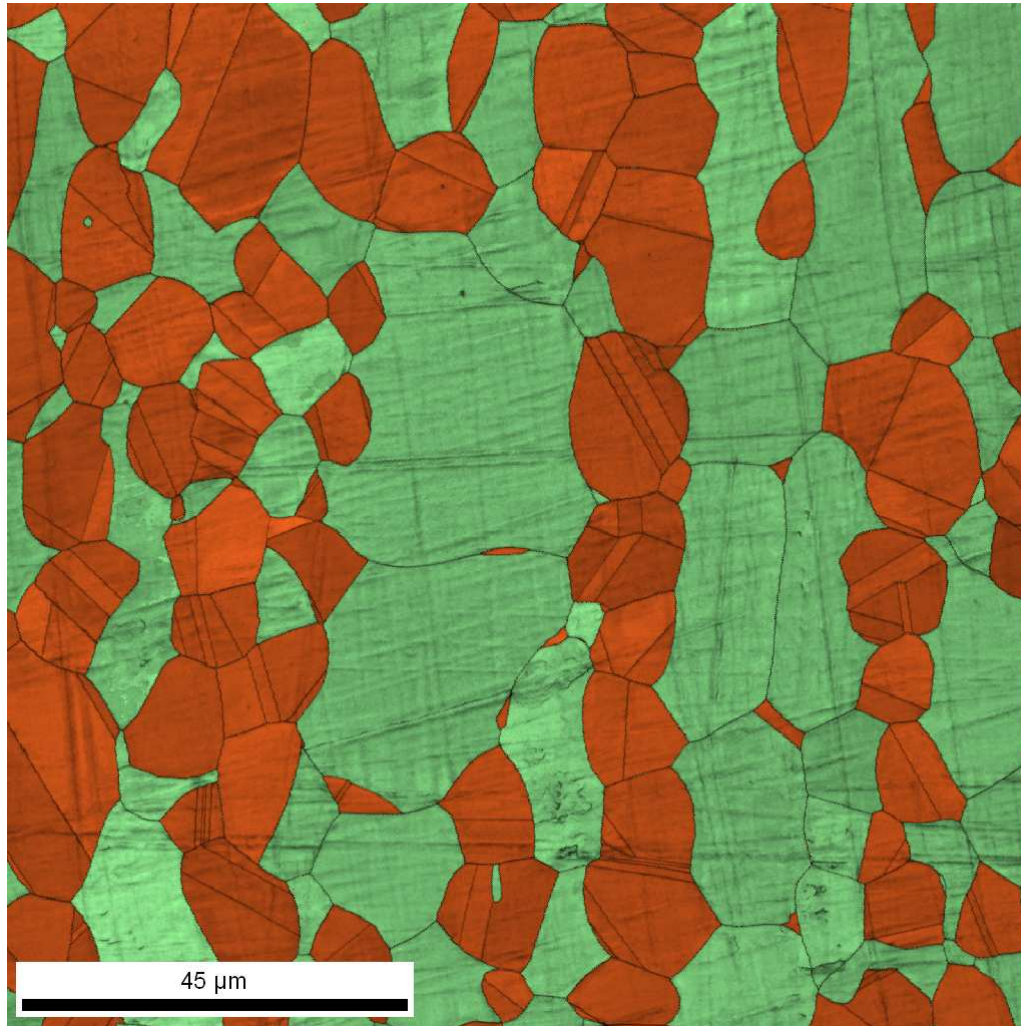
**Orientation**



**Phases**

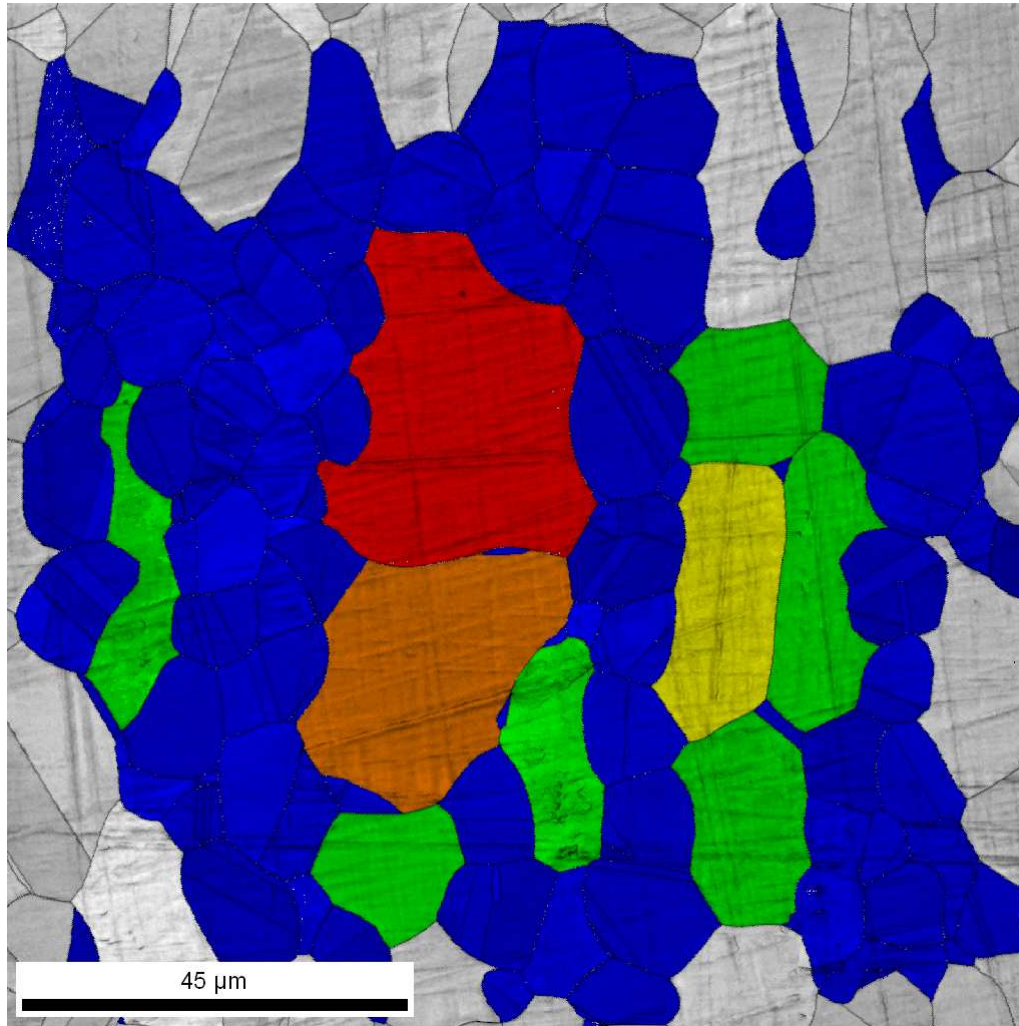
-  austénite
-  ferrite

*Duplex stainless steel*



*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*

*Duplex stainless steel*



*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*

Grains size



**diameter**

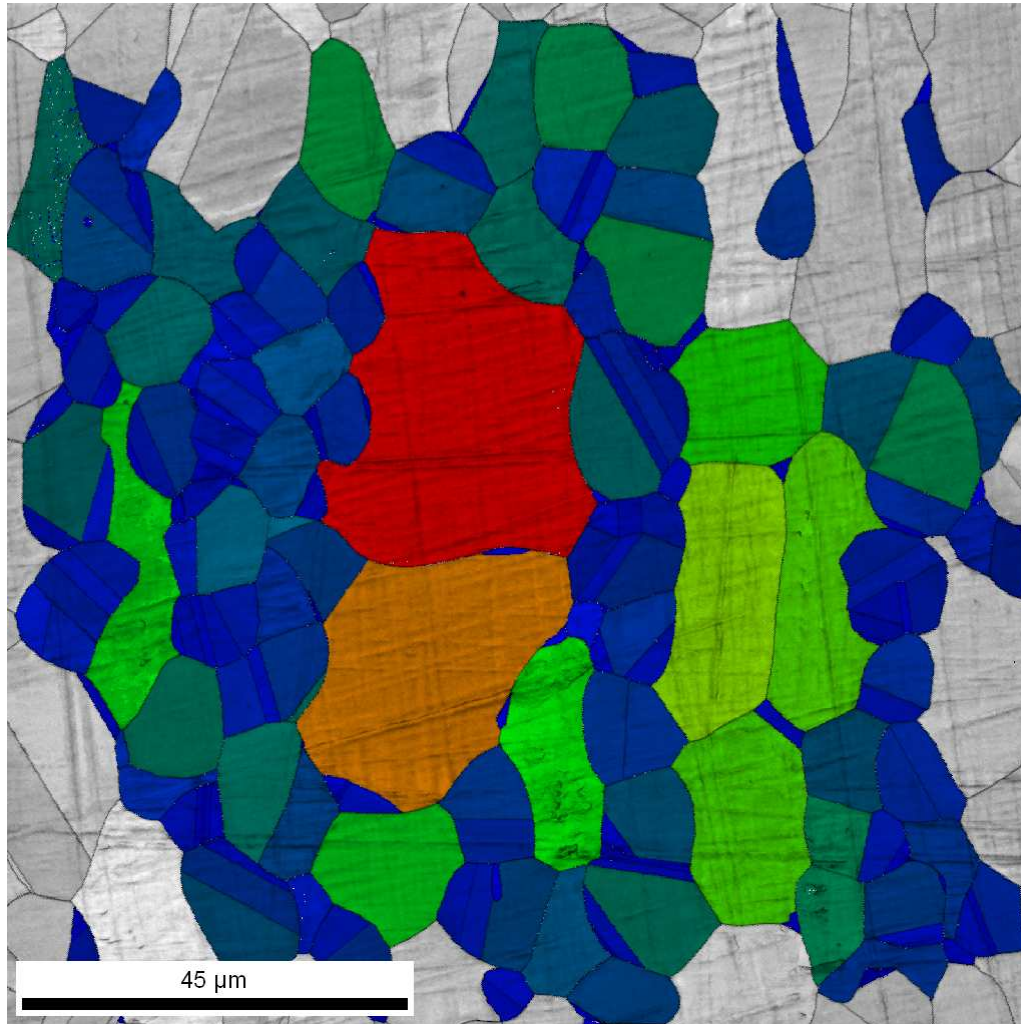
(starting from the surface area, the grain is associated to a circle, and the diameter is calculated)

Color Coded Map Type: Grain Size

	Min	Max	Total Fraction	Partition Fraction
Blue	0.222755	15.091	0.471	0.471
Green	15.091	21.3408	0.102	0.102
Yellow	21.3408	26.1365	0.025	0.025
Orange	26.1365	30.1796	0.044	0.044
Red	30.1796	33.7416	0.062	0.062

« diameter » (μm)

*Duplex stainless steel*



*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*

Taille de grains



**diamètre**


(A partir de l'aire, le grain est assimilé à un cercle, puis sont diamètre calculé )

**Color Gradient**



34μm -

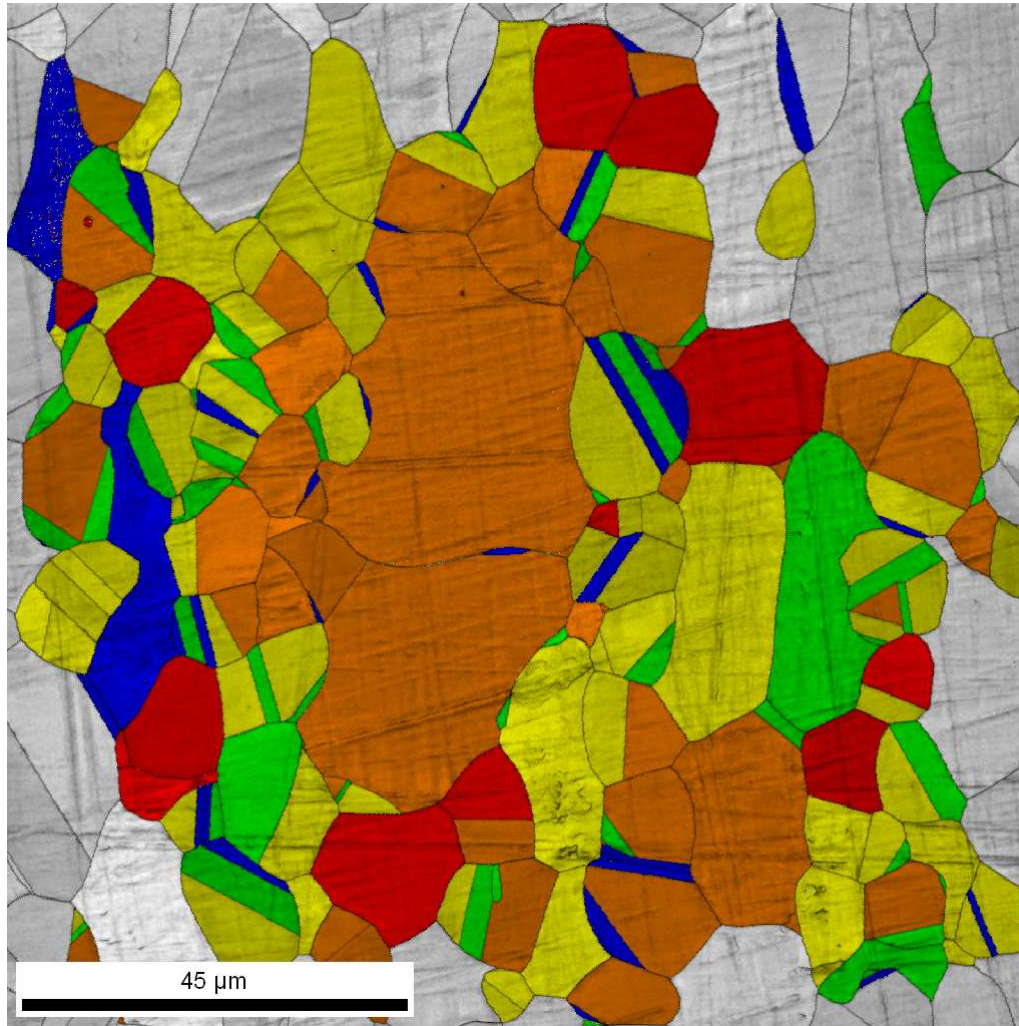
Color Coded Map Type: Grain Size

	Min	Max	Total Fraction	Partition Fraction
	0.222755	33.7416	0.704	0.704

**« diamètre » (μm)**



*Duplex stainless steel*



*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*

Grains shape

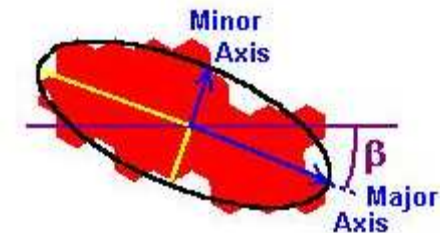


« aspect ratio »

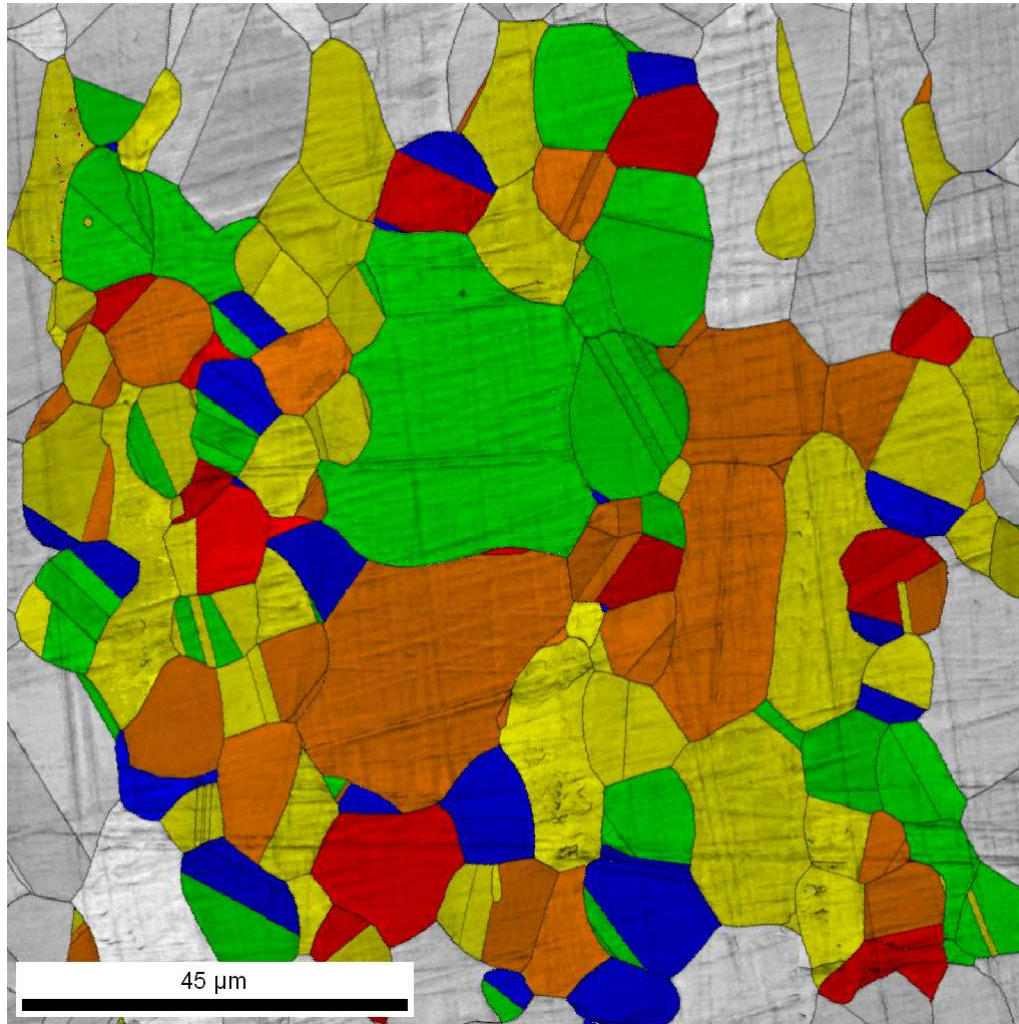
Color Coded Map Type: Grain Shape Aspect Ratio

	Min	Max	Total Fraction	Partition Fraction
Blue	0.0516818	0.198633	0.042	0.042
Green	0.198633	0.345584	0.077	0.077
Yellow	0.345584	0.492535	0.227	0.227
Orange	0.492535	0.639486	0.275	0.275
Red	0.639486	0.786437	0.084	0.084

Aspect ratio :  
length of the minor axis /  
length of the major axis



*Duplex stainless steel*



*120 μm x 120 μm – pas de 0,2 μm – 0,5 nA*

## Grains shape

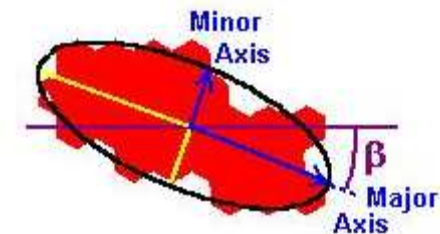


« grain shape orientation »

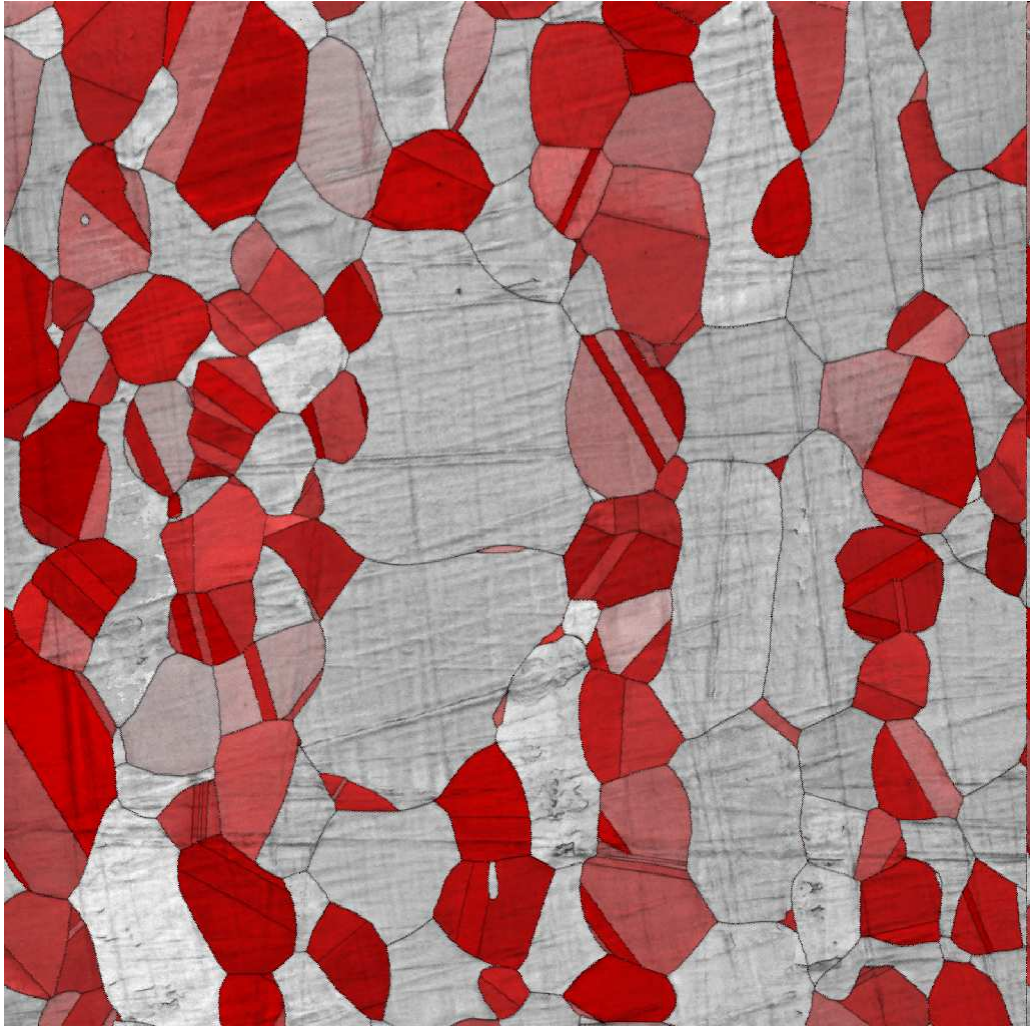
Color Coded Map Type: Grain Shape Orientation

	Min	Max	Total Fraction	Partition Fraction
	0	35.2117	0.058	0.058
	35.2117	70.4234	0.180	0.180
	70.4234	105.635	0.236	0.236
	105.635	140.847	0.172	0.172
	140.847	176.058	0.058	0.058

« Grain shape orientation » :  
Angle  $\beta$  (°) entre le grand axe  
de l'ellipse et l'horizontale



Duplex stainless steel



RD



TD

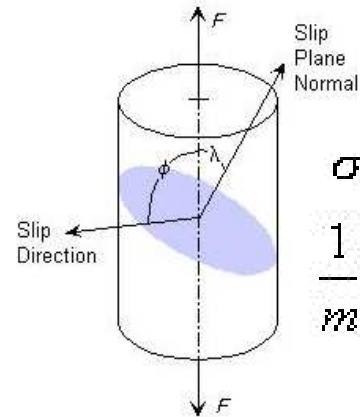
120 μm x 120 μm – pas de 0,2 μm – 0,5 nA

ND

« mechanical properties »



«Schmid factor  $m$ »



$$\sigma_v = m \tau_{CRSS}$$

$$\frac{1}{m} = \cos \phi \cos \lambda$$

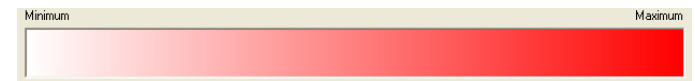
Example of austenite (fcc):

Active Gliding systems : {111}<110>

Tensile direction : RD

Color Coded Map Type: Schmid Factor

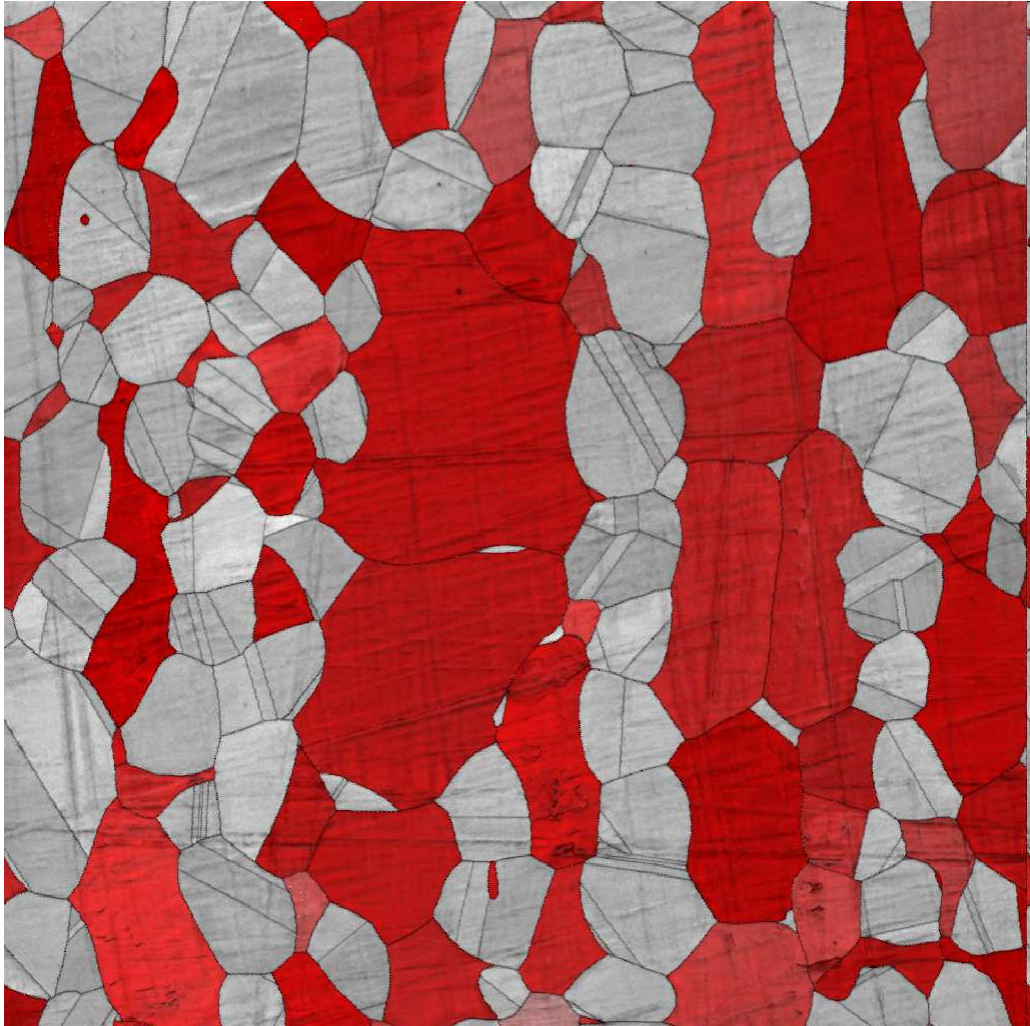
	Min	Max	Total Fraction	Partition Fraction
	0.273728	0.5	0.472	0.472



0

0,5

Duplex stainless steel



RD  
ND

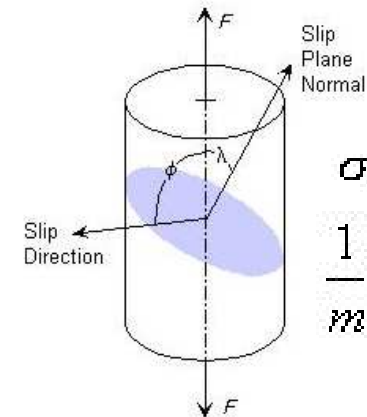
TD

120 μm x 120 μm – pas de 0,2 μm – 0,5 nA

« mechanical properties »



«Schmid factor  $m$ »



$$\sigma_v = m \tau_{CRSS}$$

$$\frac{1}{m} = \cos \phi \cos \lambda$$

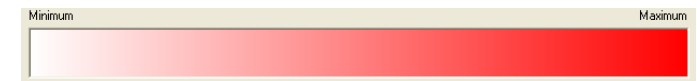
Example of ferrite (bcc) :

Active Gliding systems : {110}<111>

Tensile direction : RD

Color Coded Map Type: Schmid Factor

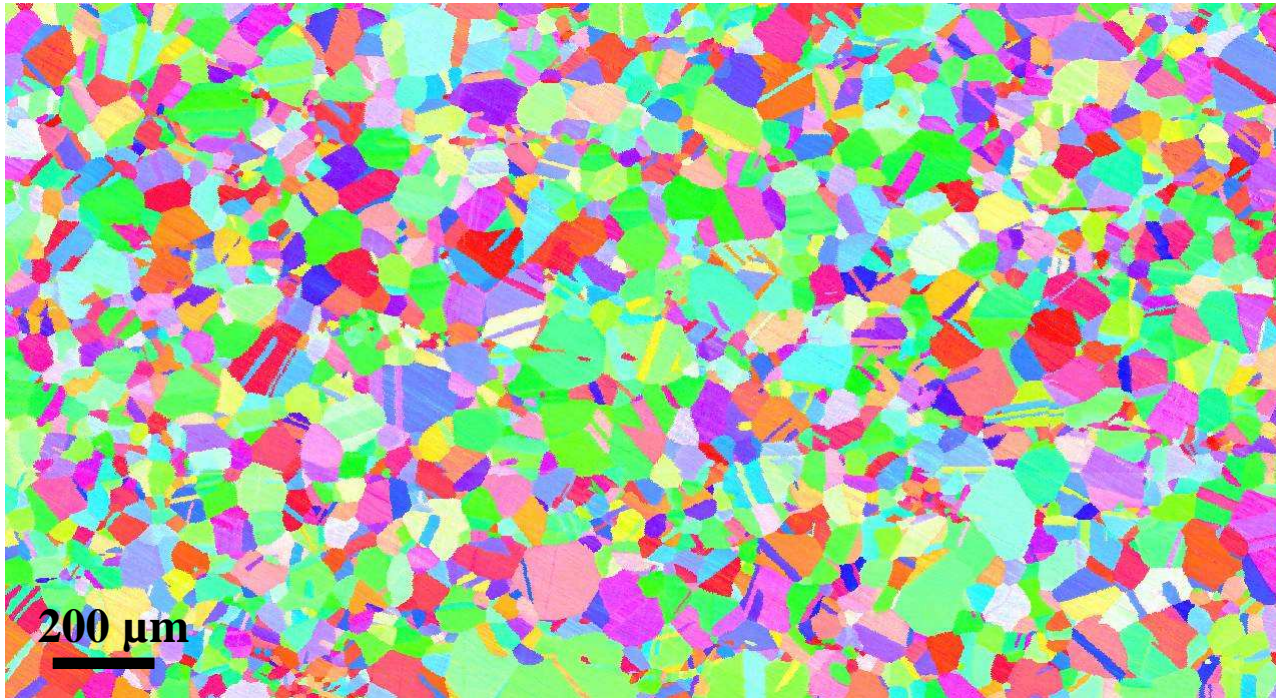
	Min	Max	Total Fraction	Partition Fraction
	0.285484	0.5	0.528	0.528



0

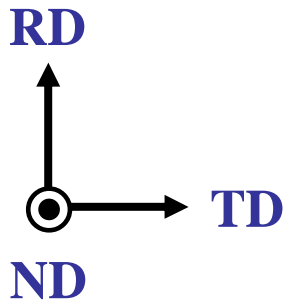
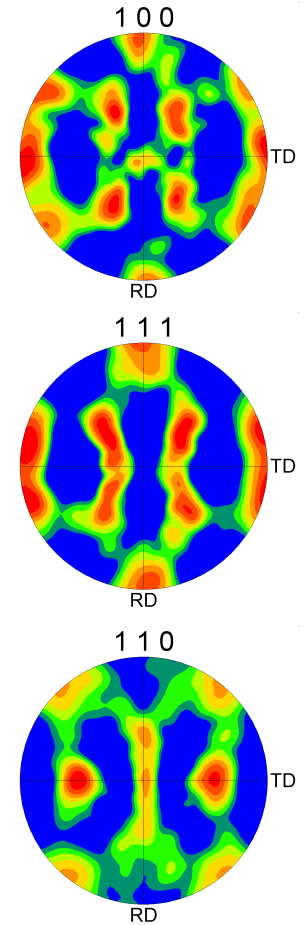
0,5

Informations « before / after » ...



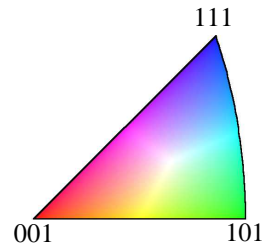
*Stainless steel 316L*

*≈ 2 mm x 1 mm – pas de 2 μm*



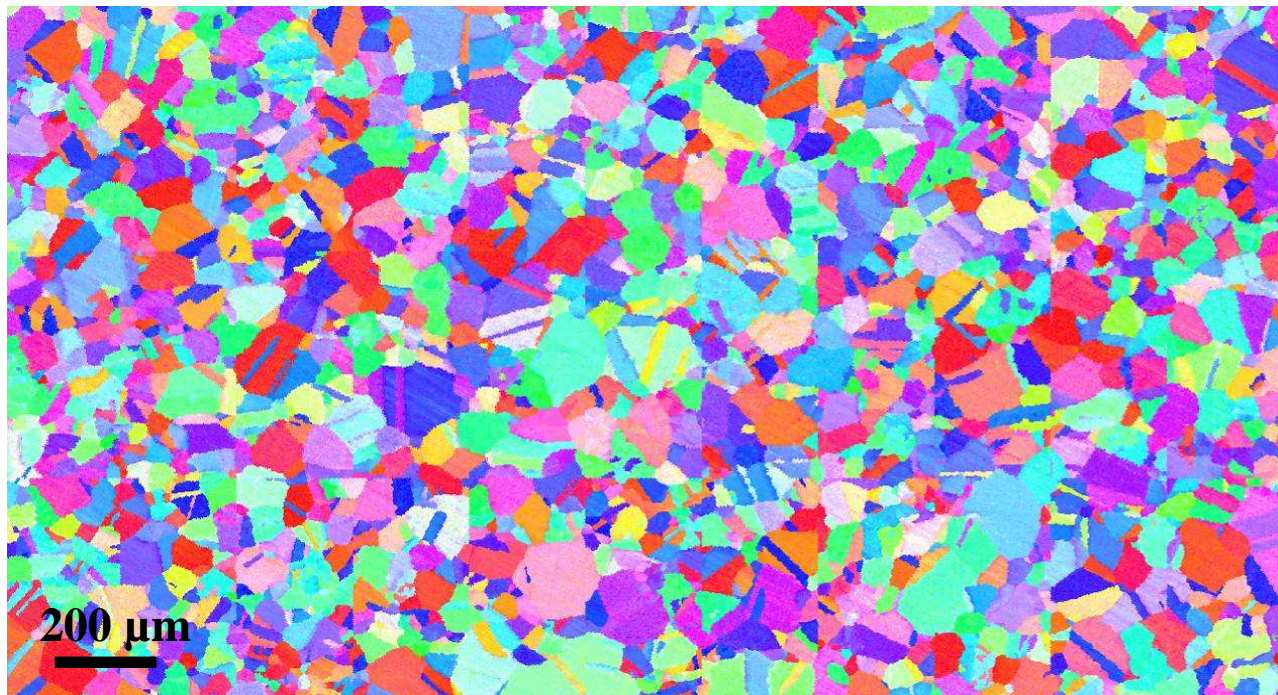
**Orientation**

Normal to the surface ND



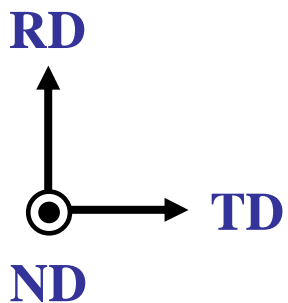
Informations « before / after » ...

*Plasma Nitriding  
1h*



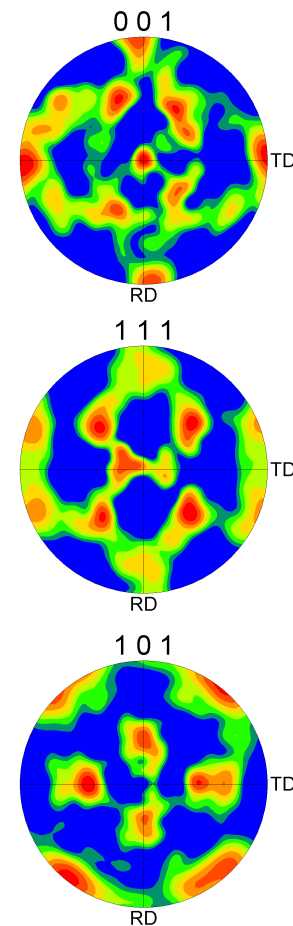
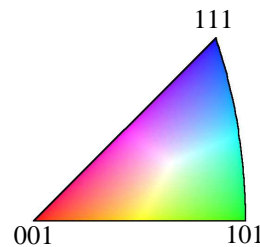
*Stainless steel 316L*

*≈ 2 mm x 1 mm – pas de 2 μm*



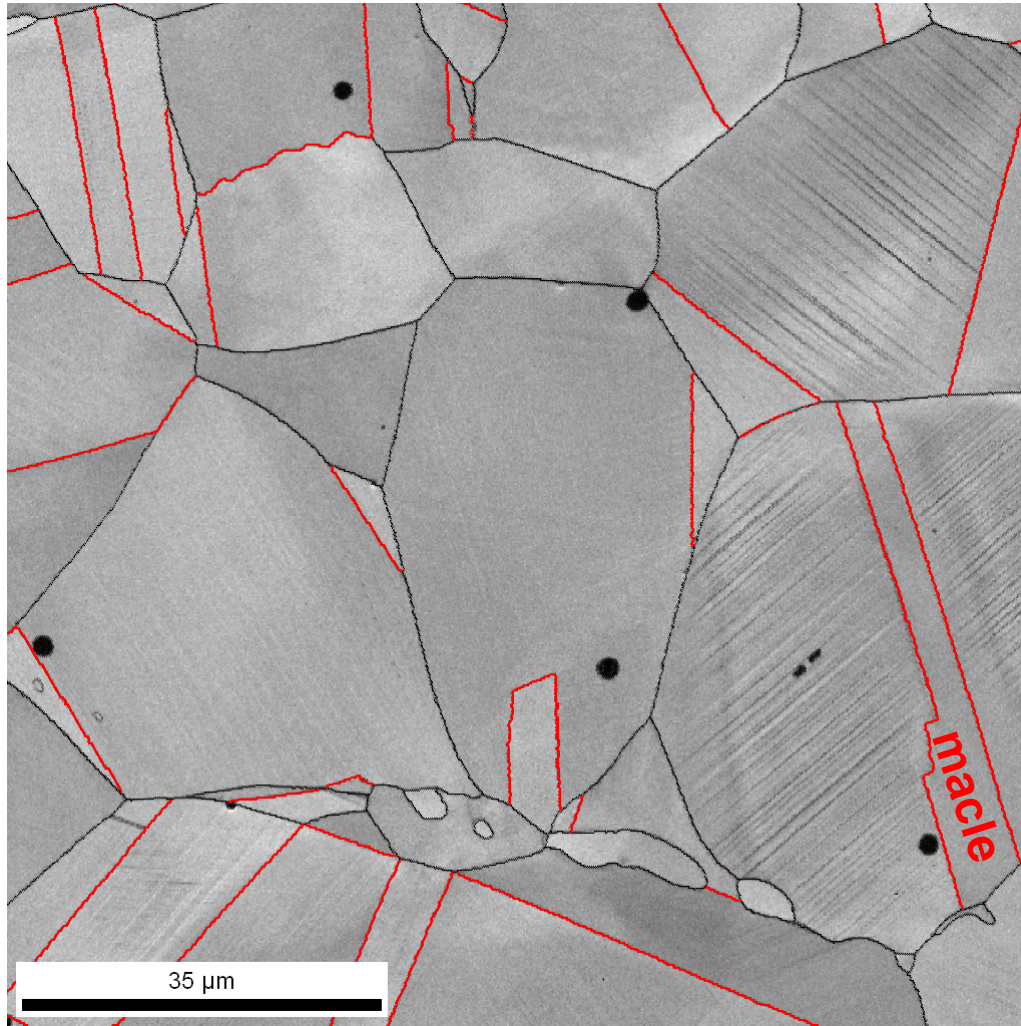
**Orientation**

Normal to the surface ND



*Evolution of the surface crystallographic texture*

Acier inoxydable 316L (après traction)



Facteur de qualité IQ

CSL : joints de grains « spéciaux »

Une fraction d'atomes au niveau du joint est commune aux réseaux cristallins de chaque grain

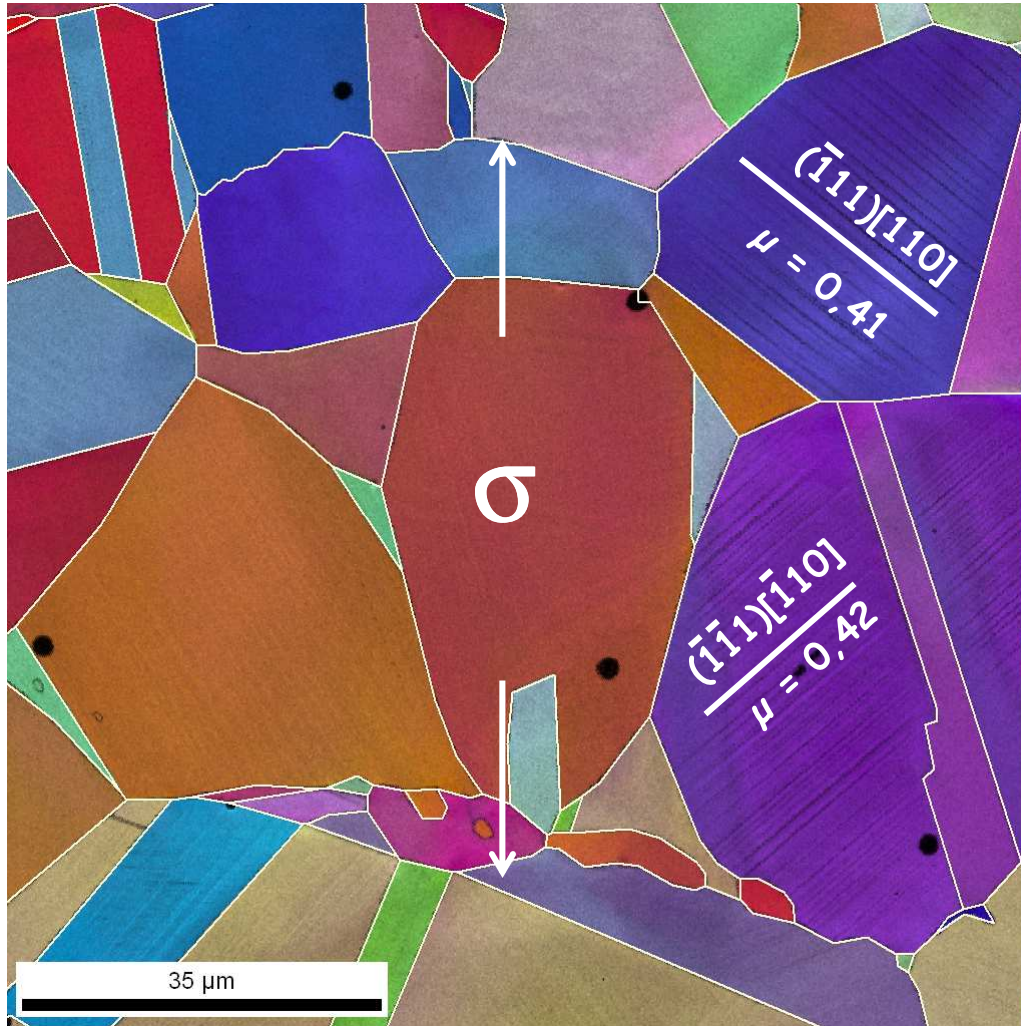
Le choix

$\Sigma$ Type	Angle	Axis
1	0	1 1 1
3	60	1 1 1
5	36.86	1 0 0
7	38.21	1 1 1
9	38.94	1 1 0
11	50.47	1 1 0
13a	22.62	1 0 0
13b	27.79	1 1 1
15	48.19	2 1 0
17a	28.07	1 0 0
17b	61.92	2 2 1
19a	26.53	1 1 0
19b	46.83	1 1 1
21a	21.78	1 1 1
21b	44.41	2 1 1

$\Sigma = 3$  : macles dans les cfc

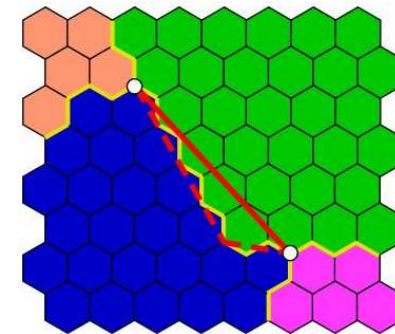
Combine a,b,c..

Acier inoxydable 316L (après traction)



## Reconstruction de joints de grains

Les joints sont reconstruits par segments de droites

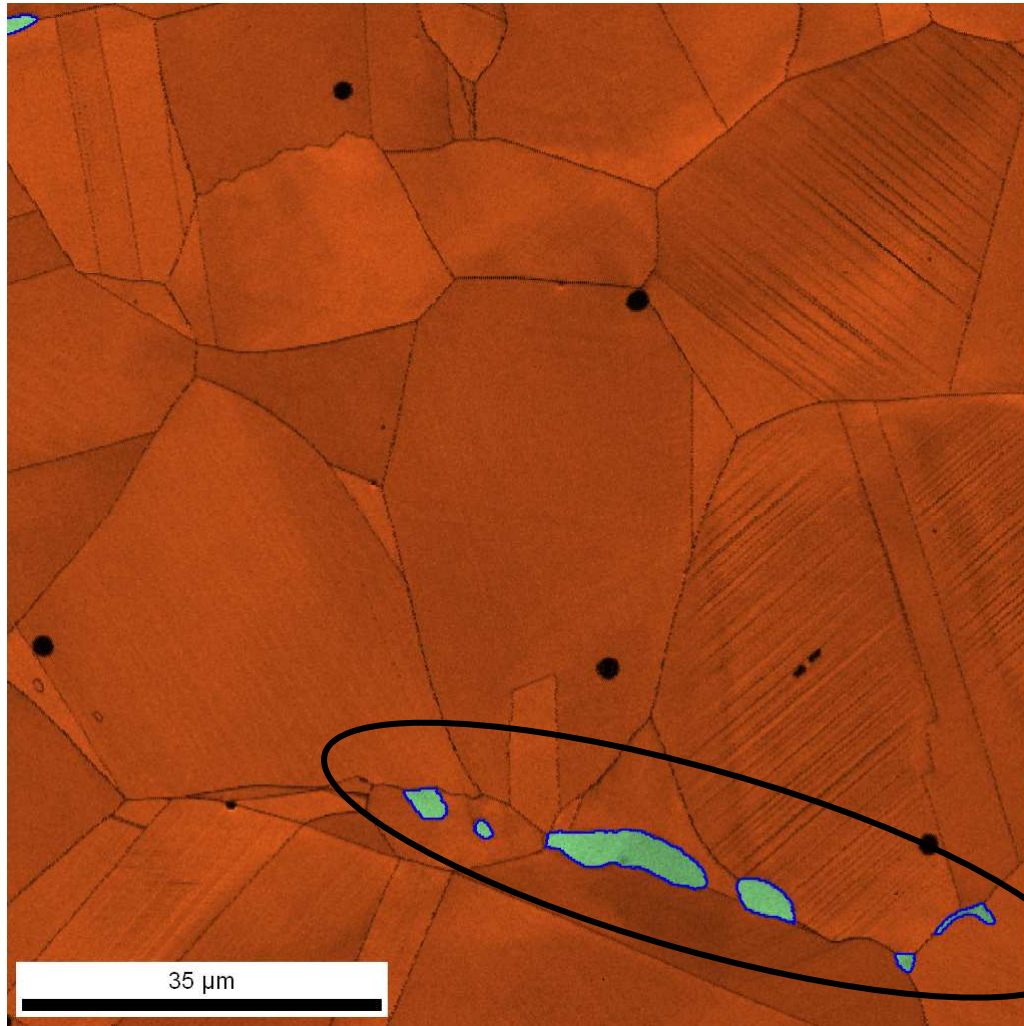


Paramètre :  
« boundary deviation ( $^\circ$ ) »







Acier inoxydable 316L (après traction)



Jointes entre phases

Exemple :

présence de résidus de  
ferrite

-  austénite
-  ferrite

Facteur de qualité IQ + Phases